



Alfa Romeo

FLAT RATE MANUAL

PAINT REPAIRS OR REFINISHING

GIULIA AND 1750

The following tables list the repair times, in centesimal minutes, required to perform paint repairs or refinishing on Giulia and 1750 models. These times does not include times required for correcting dents or for any other operation not closely related with painting process.

OPERATION		BERLINA		DERIVATIVES	
N°	DESCRIPTION	GIULIA	1750	GT	SPIDER
PAINT REPAIRS					
CA 711	Wing edge (wheelarch)	50	50	50	50
CA 715	Wheel rim	50	50	50	50
CA 717	Boot lid	400	400	350	400
CA 719	Engine bonnet	400	400	350	400
CA 720	Boot lid: brush touch up on edge	25	25	25	25
CA 721	Bonnet: brush touch up on edge	25	25	25	25
CA 728	Rear panel (tail)	400	400	350	350
CA 730	Rocker panel	200	200	200	200
CA 732	Side panels partially (one door and one wing)	800	800	650	650
CA 734	Side panels totally	1500	1500	1200	1200
CA 740	Front panel	400	450	450	450
CA 755	Scuttle top (air intake)	125	125	125	125
CA 758	Front end complete	1500	1600	1600	1600
CA 760	Rear end complete	1500	1500	1500	1500
CA 763	Front wing	400	400	400	425
CA 765	Rear wing	450	500	500	500



OPERATION		BERLINA		DERIVATIVES	
N°	DESCRIPTION	GIULIA	1750	GT	SPIDER
CA 768	Front or rear door	400	400	450	450
CA 790	Roof	800	825	750	—
CA 792	Luggage compartment (brush touch up)	50	50	50	50
CA 793	Engine compartment (brush touch up)	50	50	50	50
CA 796	Total refinishing of car	3800	4000	3600	3200
CA 798	Polishing by hand of car	250	275	250	200
CA 799	Polishing with power wheel of car	450	500	400	350

The times given apply to **paint repairs with synthetic enamels**. For **repairs with acrylics**, the times can be increased by 10 %.





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